

SALES SPECIFICATIONS

Sales Specification No : 44395-4

Effective Date : 07/21/2025

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EASTMAN

PRODUCT NAME

Eastman EastaPure(TM) isopropyl alcohol

SPECIFICATIONS

PROPERTY	LIMITS	TEST METHOD
Appearance, P/F	PASS	ASTM E2680
Color, PTCO	10 MAX	TXAL-A-XX-G-VCC-005
Water, ppm (Bulk Only)	100 MAX	TXAL-A-XX-G-C-004
Water, ppm (Drum Only)	500 MAX	TXAL-A-XX-G-C-004
Acidity as Acetic Acid, W%	0.001 MAX	TXAL-A-XX-G-VA-225
Nonvolatile Matter, ppm	10 MAX	TXAL-A-XX-G-GA-046
Specific Gravity @ 20/20C	0.7862 - 0.7870	ASTM D 4052
Isopropyl Alcohol, W%*	99.90 MIN	TXAL-A-XX-G-GC-488
Aluminum, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Antimony, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Arsenic, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Barium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Boron, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Cadmium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Calcium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Chromium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Cobalt, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Copper, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Gallium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Germanium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Gold, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Iron, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Lead, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Lithium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Magnesium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Manganese, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Nickel, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Potassium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Silver, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Sodium, ppb	1 MAX	TXAL-A-XX-G-ICM-003

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Sales Specification available on Eastman.com

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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SPECIFICATIONS		
PROPERTY	LIMITS	TEST METHOD
Tin, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Titanium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Vanadium, ppb	1 MAX	TXAL-A-XX-G-ICM-003
Zinc, ppb	1 MAX	TXAL-A-XX-G-ICM-003

*Assay is reported on a dry weight basis.

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